



CORPORATE HEADQUARTERS

P.O. BOX 2069, BELLINGHAM, WA, U.S.A.

TELEPHONE: (360) 647-0801 • FAX: (360) 676-1075

Introducing the Grizzly Model G0604ZX 6" x 56" Parallelogram Bed Jointer w/Spiral Cutterhead



Spiral Cutterhead!



MACHINE HIGHLIGHTS (see *Machine Data Sheet* for full specifications)

- 1½ HP, 110V/220V, single-phase motor (pre-wired for 110V)
- Spiral cutterhead with 32 indexable carbide cutting inserts—each with four razor sharp edges
- Indexable inserts cut much nicer than traditional knives and cost less to replace (1 set vs. 4)
- Parallelogram table design for extreme accuracy and precision
- Pedestal mounted switch with large OFF paddle for convenient easy-to-reach access
- Industrial-duty construction with thick castings and heavy gauge steel—weighs 320 lbs!
- Built-in, easy-to-use mobile base

The Model G0604ZX is available for \$875.00. As with all Grizzly products, this machine is covered by a one-year warranty. For more information call 1-800-523-4777 or visit www.grizzly.com.



MACHINE DATA SHEET

Customer Service #: (570) 546-9663 · To Order Call: (800) 523-4777 · Fax #: (800) 438-5901

MODEL G0604ZX 6" JOINTER 1-1/2HP W/ SPIRAL CUTTERHEAD

Product Dimensions:

Weight..... 320 lbs.
Length/Width/Height..... 55-1/2 x 23-1/2 x 47 in.
Foot Print (Length/Width)..... 27 x 20-1/2 in.

Shipping Dimensions:

Carton #1

Type..... Cardboard
Content..... Machine
Weight..... 232 lbs.
Length/Width/Height..... 62 x 21 x 14 in.

Carton #2

Type..... Cardboard
Content..... Stand
Weight..... 128 lbs.
Length/Width/Height..... 29 x 18 x 28 in.

Electrical:

Minimum Circuit Size.....20 amp at 110V, 15 amp at 220V
Switch..... Top Mount Switch Controls
Switch Voltage..... 110/220V
Cord Length..... 7 ft.
Cord Gauge..... 14 guage
Plug Included..... No

Motors:

Main

Type..... TEFC Capacitor Start Induction
Horsepower..... 1-1/2 HP
Voltage..... 110/220V
Prewired..... 110V
Phase..... Single
Amps..... 15/7.5A
Speed..... 3450 RPM
Cycle..... 60 Hz
Number Of Speeds..... 1
Power Transfer Belt Drive
Bearings..... Shielded and Lubricated

Main Specifications:

Fence Information

Fence Length..... 36 in.
Fence Width..... 1-1/4 in.
Fence Height..... 5 in.
Fence Stops..... 45, 90 and 135 deg.

Cutting Capacities

Bevel Jointing.....	Left & Right 45 deg.
Maximum Width of Cut.....	6 in.
Maximum Depth of Cut.....	1/8 in.
Maximum Rabbeting Depth.....	1/2 in.
Number of Cuts Per Minute.....	19400

Cutterhead Information

Cutterhead Type.....	Spiral
Cutterhead Diameter.....	3 in.
Number of Cutter Spirals.....	4
Number of Indexable Cutters.....	32
Cutter Insert Type.....	Indexable Carbide
Cutter Insert Length.....	14 mm
Cutter Insert Width.....	14 mm
Cutter Insert Thickness.....	2 mm
Cutterhead Speed.....	4850 RPM

Table Information

Table Length.....	55-1/2 in.
Table Width.....	6 in.
Table Thickness.....	1-1/2 in.
Floor to Table Height.....	32-1/2 in.
Table Adjustment Type.....	Lever
Table Movement Type.....	Parallelogram

Construction

Base Construction.....	Cast Iron
Body Assembly Construction.....	Cast Iron
Cabinet Construction.....	Steel
Fence Assembly Construction.....	Cast Iron
Guard Construction.....	Aluminum
Table Construction.....	Precision Ground Cast Iron
Dovetailed Ways on Bed.....	Adjustable
Parallelogram.....	Yes
Paint.....	Powder Coated

Other Information

Number of Dust Ports.....	1
Dust Port Size.....	4 in.
Mobile Base.....	Built-In

Features:

- Parallelogram Table Adjustment
- Convenient Top Mount Switch Controls with Large OFF Paddle